

May 31, 1951

Department #54

FOR AGENTS ONLY

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 106-25

HISTORICAL COPY

DO NOT REMOVE

106-25

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List of Parts Complete

for

Machine No. 108-25

No.	Name
*130387	Arm upper and lower (solid) with 15404, 37202 and two 15405
57202	Arm Oil Tube, for oiling 64267
56005	" " " with 52045, for oiling 37918
52045	" " " Packing (felt)
127768	" Rock Shaft
57957	" " " 127768 with 57459, 64253 and 127772
12147	" " " Back Bearing Oil Pad (felt)
64386	" " " Bushing (back)
64387	" " " " " 64386 with 52045
52045	" " " " " Oil Pad (cotton)
448 AL	" " " " " Set Screw
64388	" " " " (intermediate)
64389	" " " " " 64388 with 52045
423 AL	" " " " " Set Screw
52045	" " " " " Oil Pad
64253	" " " Collar with two 624AL
624 AL 2	" " " " " Set Screw
57459	" " " Crank (back) with four 168C
168 C 4	" " " " " Set Screw
127772	" " " " (front) with 448AL
127838	" " " " " Pin
448 AL	" " " " " Set Screw
54105	" " " Flanged Bushing
52045	" " " " " Oil Pad (cotton)

52045		Arm Rock Shaft Flanged Bushing Oil Pad (cotton)
453 AL	" " " "	Set Screw
18184	" " " "	Front Bearing Oil Pad (felt)
57959	"	Rotary Shaft with 57824
130294	" " "	57959 with 64366
130346	" " "	Bushing (front)
51322 C	" " " "	Set Screw
130347	" " " "	(intermediate) front)
51321 C	" " " "	Set Screw
57781	" " " "	(intermediate, back) with 49093 and 64805
49093		Arm Rotary Shaft Bushing (intermediate, back) Oil Pad (braided cotton) long
64805		Arm Rotary Shaft Bushing (intermediate, back) Oil Pad (braided cotton) short
832 C		Arm Rotary Shaft Bushing (intermediate, back) Set Screw
54450	" " "	Collar with two 1258AL
1258 AL 2	" " "	Set Screw
61441	" " "	Flanged Bushing (back) with 49093 and 64805
49093		Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) long
64805		Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) short
159 F 3		Arm Rotary Shaft Flanged Bushing (back) Screw
57824	" " "	Oil Pad (felt)
144 D	" " "	Screw
23933	"	Side Cover
176 J	" " "	Screw
131709		Balance Wheel ("V" Belt Groove" 2 in. diam., with two 435AL
435 AL 2		Balance Wheel Set Screw
57211		Cloth Plate (small) with three 57404

57212	4	Cloth Plate (small) Hook
57404	3	" " " Oil Tube
691 P	2	" " " Screw
57213		" " " Slide (large)
57214		Cloth Plate (small) Slide (large) complete, Nos. 57213, 57215 and two 725J
57215		Cloth Plate (small) Slide (large) Spring
725 J	2	" " " " " " Screw
57216		" " " " (small)
57217		Cloth Plate (small) Slide (small) complete, Nos. 57216, 57218, 57219 and four 665J
57218		Cloth Plate (small) Slide (small) Spring (left)
665 J	2	" " " " " " " Screw
57219		" " " " " " (right)
665 J	2	" " " " " " " Screw
57435		Cloth Plate (small) complete, Nos. 57211, 57214 and 57217
57220		Cloth Plate (small) 57435 with four 57212 (for small Throat Plate)
130309		Cloth Plate (large) with two 57404 (for medium Throat Plate)
57404	2	Cloth Plate (large) Oil Tube
1011 P		" " " Screw (left)
898 P		" " " " (right)
57344		" " " Slide
57345		Cloth Plate (large) Slide complete, Nos. 57344, two 52583 and four 725J
52583	2	Cloth Plate (large) Slide Spring
57334	2	" " " " " Bracket
193 J	4	" " " " " " Screw
725 J	4	" " " " " " Screw
127882		" " " Support Bracket with 29627, 50524C, 51250C and two 1020J
50524 C		Cloth Plate (large) Support Bracket Adjusting Screw



64268		Crank Connecting Rod Ball Screw Stud (upper) Nut Washer
898 AL 2	"	" " " Cap (lower) Screw
1057 AL 2	"	" " " " (upper) Screw
57288	"	" " " Oil Case with 57290, 133190 and four each 185E and 448AL
57290		Crank Connecting Rod Oil Case Cap
133190	"	" " " " " " Packing (felt)
185 E 4	"	" " " " " " Screw
448 AL 4	"	" " " " " " Set Screw
57223		Face Plate
61226	"	" " (for use with Needle Clamp Support)
46111	"	" " Pin
51224 W	"	" " Thumb Screw
57224		Feed Bar with two 457AL
57798	"	" " 57224 with 57795 (for less than 3 in. gauge between outside needles)
57895		Feed Bar with two 462AL (for 130348)
130348	"	" " 57895 with 57795 (for 3 in. gauge and above between outside needles)
57225		Feed Bar Hinge Pin
457 AL 2	"	" " " " " Set Screw
462 AL 2	"	" " " " " " "
57909	"	" Dog
1255 F	"	" " Screw
57293	"	" " Packing .005 in. thick
57294	"	" " " .012 in. thick
57321	"	" " " .021 in. thick
57896	"	" " Support with 1083C and 50364C (for 3 in. to 4 1/2 in. gauges between needles)
57897		Feed Dog Support with two each 1898C and 50364C (for 4 3/16 in. to 6 in. gauges between outside needles)
1083 C		Feed Dog Support Adjusting Screw
50364 C 2	"	" " " " " "

1698 E 2	Feed Dog Support Adjusting Screw Nut
1700 E 2	" " " " " "
1255 D	" " Support Screw
57227	" -eccentric
127506	" "
61020	" " Body
51061 AL 2	" " " Set Screw
130337	" " Lubricating Pad (wood)
217 J	" " Set Screw
196 F	" " " "
7071	" " " " Washer
57228	Feed Eccentric (adjustable) complete, Nos. 217J, 7071, 50653C, 57227, 61020, 130337 and two 51061AL
127508	Feed Eccentric (adjustable) complete, Nos. 196F, 50653C, 61020, 127506, 130337 and two 51061 AL
130324	Feed Eccentric Connection with 127851 and 130328, for 130325
130328	Feed Eccentric Connection with 127851 and 130328, for 130327
130325	Feed Eccentric Connection 130324 with 57228 and 127788
130327	" " " 130326 with 127508 and 127788
130328	" " " Oil Cap
127851	" " " " " Oil Pad (braided cotton)
57230	Feed Lifting Eccentric with two 624AL
130388	" " " Connection with 1258AL and 41128
57795	" " " " 130388 with 57230
41128	" " " " Oil Pad
1258 AL	" " " " Plug Screw
624 AL 2	" " " Set Screw
50653 C	" Regulating Screw
127509	" Locking Frame with four 624AL
127788	" " " Bar

624 AL 4	Feed Hooking Frame Bar Set Screw
57234	" " " Hinge Pin
57235 2	" " " " " Bushing
449 AL 2	" " " " " " Set Screw
624 AL 2	" " " " " Set Screw
57441 25	Looper
57932 25	" for two or more consecutive gauges of 1/8 in.
57446	" Carrier with twenty-five SCS70F
	Note: When ordering No. 57446, state gauge required.
157 D	Looper Carrier Screw
57960	" Eccentric with 57974 and two each 389AL and 130337
57961	Looper Eccentric Connection
57962	" " " 57961 with 57242 and 57960
57963	" " Oil Cup
51196 P	" " " " Adjusting Screw
57967	" " " " Oil Adjusting Screw
57968	" " " " " " Coupling
57969	" " " " " " Spring
57969	" " " " Pipe
57970	" " " " " 57969 with 57973
57972	" " " " " Joint
57965	" " " " Plate
57979	" " " " Screen
704 D	" " " " Screw
57974	" " " Pad (braided cotton)
57971	" " " Pipe Coupling
57973	" " " " Sleeve
57964	Looper Eccentric Oil Cup complete, Nos. 51196P, 57963, 57965 to 57969, 57970 to 57972 and 57979
130337 2	Looper Eccentric Lubricating Pad (wood)
889 AL 2	" " Set Screw
57961	" Rock Shaft with two 1147AL

57870	Looper Rock Shaft (adjustable) complete, Nos. 57868 and 57869
57887	Looper Rock Shaft 57870 with 57243
57242	" " " Bar
1147 AL 2	" " " " Set Screw
57869	" " " Connecting Stud with two 1147AL
1147 AL 2	" " " " " Set Screw
57243	" " " Winge Pin with 860E and 130336
130336	" " " " " Oil Wick (braided cotton)
860 E	" " " " " Plug Screw
446 AL	" " " " " Set Screw (left)
446 AL	" " " " " " " (right)
50370 F 25	" Set Screw
46061	Needle Bar, for 130392
57370	" " with 57372, for 57468
57468	" " 57370 with 57470, for 1/8 in. gauge only
130391	" " 46061 with 130392, for 3/16 in. to 1/4 in. gauges
57372	Needle Bar Collar with 735F, for 57370
735 F	" " " Set Screw
38458	" " Bushing (lower)
1133 E	" " " " Set Screw
57371	" " " (upper)
1133 E	" " " " Set Screw
38458	" " Connecting Link
130322	" " " " 38458 with 57940 and 130317
130319	" " " " 38458 with 57940 and 130318
57940	" " " " Winge Stud
1520 E	" " " " " " Nut
130317	" " " Stud with 50379C and two 187E
130318	" " " " " 50379C and two 187E
133111	" " " " " 50379C and two 187E
187 " 2	" " " " Clamping Screw

130392	Needle Clamp with twenty-five 735F, for 130391
57469	" " " " " 904P for 57470
130386	" " Guide
57450	" " " Bracket (left)
161 J	" " " " " Screw
133043	" " " " (right)
161 J	" " " " " Screw
130359	" " " " Holder
1193 D	" " " " " Screw
914 P	" " " Screw
127953	" " (lower) Support
50365 J	" " " " " Screw
127954	" " " Support
127955	" " (upper) Support
51278 J	" " Support Clamping Screw
1654 J	" " " " " Nut
9525	" " " " " Washer
127956	Needle Clamp Support (adjustable) complete, for 2 7/8 in. to 4 7/16 in. gauges, Nos. 1654J, 9525, 51278J, 127954 and 127955
127957	Needle Clamp Support (adjustable) complete, for 4 1/2 in. to 6 in. gauges, Nos. 1654J, 9525, 51278J, 127953 and 127955
220 J	Needle Clamp Support Screw (upper)
57240	" Guard with 50239C, for 1/8 in. gauge
57423	" " " two 50239C, for 1/4 in. gauge and above
	Note: When ordering No. 57423, state gauge required.
50239 C 2	Needle Guard Set Screw
57319	" " (left) with 50239C
50239 C	" " " Set Screw
57320	" " (right) with 50239C
50239 C	" " " Set Screw

57251		Needle Guard Bar, for 57254 (for small Throat Plate)
57351	" " " "	57354 (for medium Throat Plate)
57381	" " " "	57382 (for large Throat Plate)
127753	" " " "	Bracket (left) with 440F, for 57254
57943	" " " " " " " "	57354 and 57382
177 C		Needle Guard Bracket (left) Screw
127754	" " " "	(right) with 440F, for 57254
57944	" " " " " " " "	57354 and 57382
177 C		Needle Guard Bar Bracket (right) Screw
57254	" " " "	Holder (for small Throat Plate)
57354	" " " "	" (for medium Throat Plate)
57382	" " " "	" (for large Throat Plate)
29627	" " " "	Dowel Pin
30154 D 2	" " " "	" Screw
440 F 2	" " " "	Set Screw
735 F 25	" " " "	Set Screw
904 F 25	" " " "	Screw
57255		Presser Bar
57669	" " " "	for Universal Compensating Presser Foot
61046	" " " "	Bushing (lower)
1133 E	" " " "	Set Screw
38456	" " " "	(upper)
1133 E	" " " "	Set Screw
130360	" " " "	Lifter (when using Needle Clamp)
57257	" " " "	Lifter
57258	" " " "	Hinge Pin
447 AL	" " " "	Set Screw
104 D	" " " "	Set Screw
57259	" " " "	Lifting Bracket with 453AL and 1619
57260	" " " "	Slide
1619	" " " "	Roller and Stud

57977		Presser Bar Lifting Lever
57276	" " " "	Connecting Rod
57277	" " " " " "	Collar with two 465C
465 C 2		Presser Bar Lifting Lever Connecting Rod Collar Set Screw
24122		Presser Bar Lifting Lever Connecting Rod Spring
45057	" " " " " " "	Stop Washer
57278		Presser Bar Lifting Lever Connecting Stud
57279		Presser Bar Lifting Lever Connecting Stud complete, Nos. 453AL, 1423J, 1904 and 57278
1904		Presser Bar Lifting Lever Connecting Stud Roller (roller only)
1423 J		Presser Bar Lifting Lever Connecting Stud Roller Cap Screw
453 AL		Presser Bar Lifting Lever Connecting Stud Set Screw
802 I	" " " "	Hinge Screw
57280	" " " "	Hook
460 AL	" " " "	" " Set Screw
57978	" " " "	" Spring
38467	" " " "	Spring (flat)
32468	" " " "	Stud
440 AL 2	" " " "	Foot Adjusting Screw
1698 C 2	" " " "	" Nut
57890 2	" " " "	Support Bracket
1094 D 2		Presser Foot Support Bracket Screw
57910	" " " "	(double Hinged) with two each 440AL, 1094D, 1698C and 57890
176 J		Presser Foot Screw
574 "		Pressure Regulating Thumb Screw
1839 "	" " " "	Lock Nut
57333		Slack Thread Controller

57884		Slack Thread Controller Clamp
1115 F		" " " " Screw
130368		Tension Bracket with Tension Release complete, for 22 to 25 tensions, Nos. 46382, 57391, 57440, 130367, 130376, 130377, 130378 and two 180J
130367		Tension Bracket with 140197AL, 140198AL, 140199 AL, twelve 130364, thirteen 57394 and twenty-five 458C
140236 J		Tension Bracket Screw Stud (lower)
140201 E		" " " " (upper)
140197 AL		" " Set Screw (lower)
140198 AL		" " " " (upper)
57539		" " Thread Eyelet
140200 E 2		" " " " Screw
130342		" " " Separator
130343 2		" " " " Post
1620 J 2		" " " " " Nut
1423 J 2		" " " " " Screw
2102 50		" Disc
51570 C 25		" Regulating Thumb Nut
130375		" Releaser
130376		" " 130375 with 130362 and six 210C
57391		" " Bar
57440		" " " Collar with 457AL
457 AL		" " " Set Screw
140199 AL		" " " Set Screw
130377		" " " Lifting Bracket
180 J 2		" " " " " Screw
46382		" " Pin
130378		" " Spring
130382		" " Wearing Plate
213 J 6		" " " " Screw
32572 25		" Releasing Disc

130383	13	Tension Releasing Pin (large)
57393		" " " (small)
50326 C	25	" Screw Stud
59539	25	" " " 50326C with 51570C
130384	12	" " " Bushing (long)
57394	13	" " " " (short)
458 AL	25	" " " Set Screw
59535	25	" Spring
59537	25	" " Bushing (large)
59538	25	" " " (small)
131696	25	" Thread Guide (double)
57628		Thread Lubricating Oil Cap with Bracket
57629		" " " " Pad
57630		" " " " Pin
57631		Thread Lubricating Oil Cap complete, Nos. 57628 to 57630
57540		Thread Take-up
665 D		" " Adjusting Screw
57396		" " Arm with 190J
190 J		" " Clamping Screw
50379 C		" " Set Screw
57911		Throat Plate for 57909
691 P	4	" " Screw
* 15404		Trade Mark
15405	2	" " Rivet